

# DECISION AID METHODOLOGIES IN TRANSPORTATION

## Lecture 5: Maritime transportation problem

Chen Jiang Hang

Transport and Mobility Laboratory

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ÉCOLE POLYTECHNIQUE  
FÉDÉRALE DE LAUSANNE

# *Maritime transport*

# Shipping and maritime transport

- Major transportation mode of international trade
- Three modes of operations:
  - ① **Industrial shipping**: the cargo owner also owns the ship
  - ② **Tramp shipping**: operates on demand to transfer cargo
  - ③ **Liner shipping**: operates on a published schedule and a fixed port rotation
- Ships carry different type of freight:
  - ① Solid bulk
  - ② Liquid bulk
  - ③ Containers

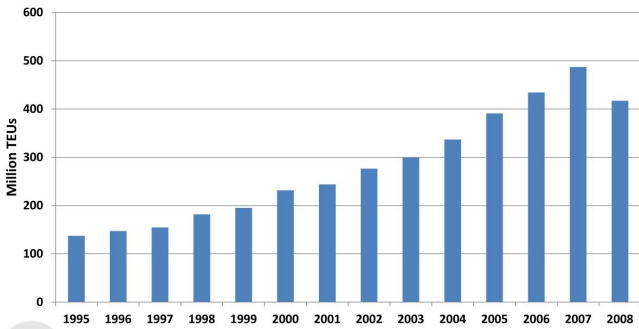
# Optimization problems in maritime shipping

- ① Design of optimal fleets in size and mix
- ② Ship routing (sequence of ports)
- ③ Ship scheduling (temporal aspects)
- ④ Fleet deployment (assignment of vessels to routes)

# *Optimization problems in container terminals*

## Containerized trade

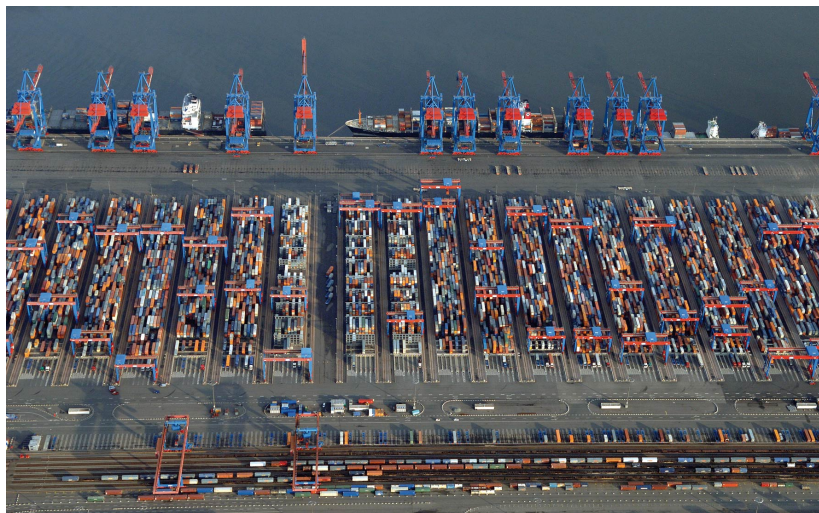
- Containerized trade accounts for 25% of total dry cargo (UNCTAD, 2008)
- Annual growth rate: 9.5% between 2000 and 2008



# Container terminal ranking

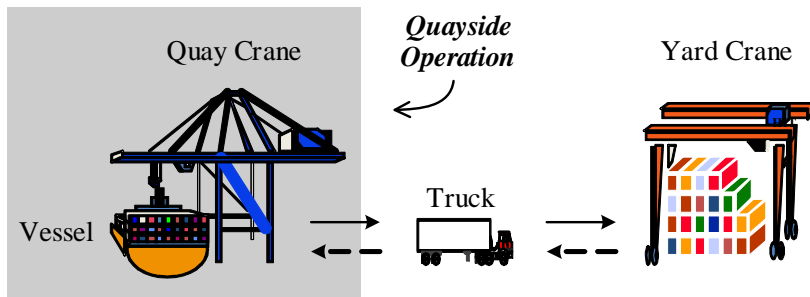
<b>RANK</b>	<b>PORT</b>	<b>2010 (M-TEU)</b>	<b>2011 (M-TEU)</b>
1	Shanghai, China	29.07	31.74
2	Singapore, Singapore	28.43	29.94
3	Hong Kong, China	23.7	24.38
4	Shenzhen, China	22.51	22.57
5	Busan, South Korea	14.18	16.17
6	Ningbo-Zhoushan, China	13.14	14.72
7	Guangzhou Harbor, China	12.55	14.26
8	Qingdao, China	12.01	13.02
9	Dubai, United Arab Emirates	11.6	13.01
10	Rotterdam, Netherlands	11.14	11.88

# Container terminal layout





# Operations in container terminals



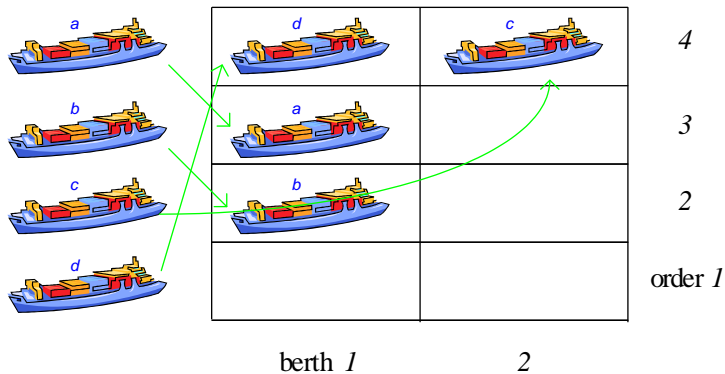
—→ Discharging container flow

- - → Loading container flow

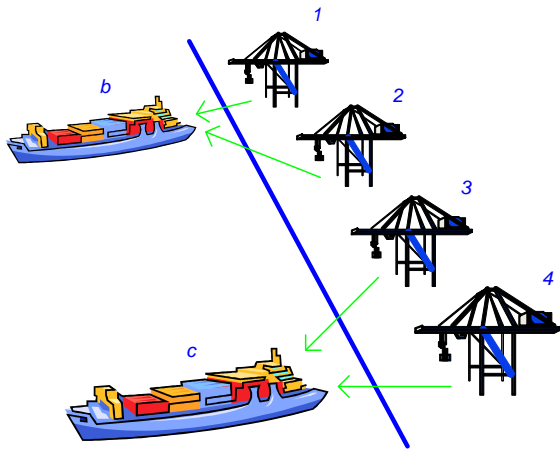
# Quayside



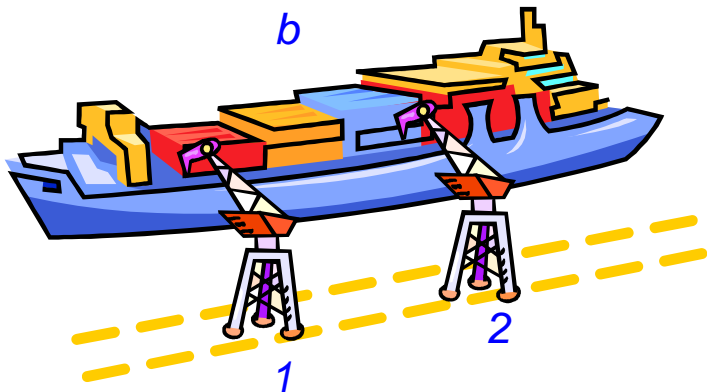
## Berth Allocation Problem (BAP)



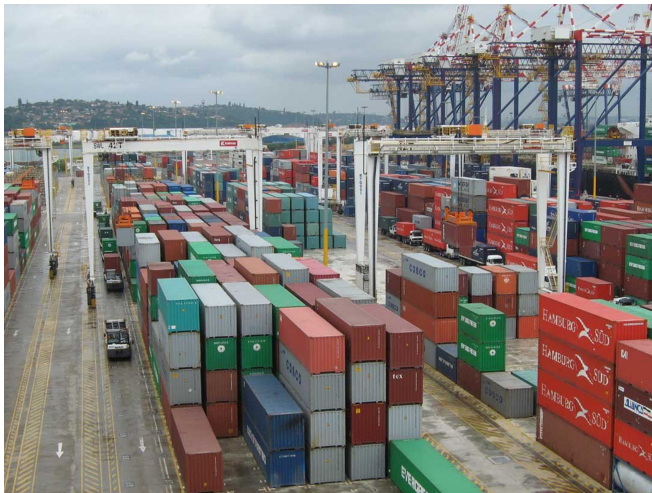
# Quay Crane Assignment Problem (QCAP)



# Quay Crane Scheduling Problem (QCSP)



# Yardside



# Yard operations

- **Yard/block allocation problem:** Assign a block in the yard to groups of unloaded containers
- **Storage space allocation problem:** Assign a slot within the block to every container
- **Yard crane allocation and scheduling problem:**
  - ① Assign yard crane to yard blocks
  - ② Schedule their movement and their workload

# Transfer operations

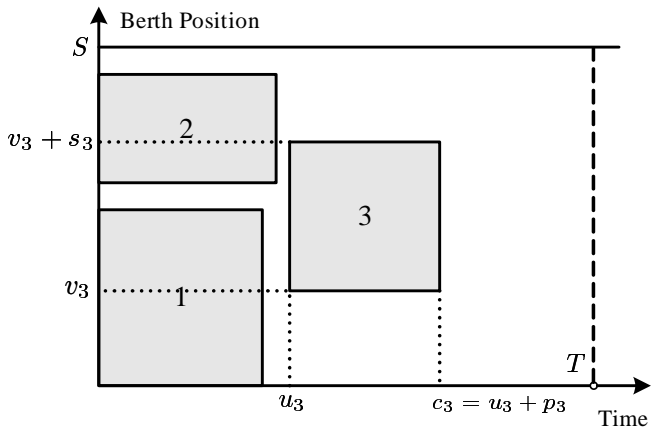
- 1 From quay to yard/ from yard to gate
- 2 Fleet management/ scheduling of trucks and AGV





# Berth allocation problem

The BAP can be depicted in a Time-space Diagram.



# Berth allocation problem

## Parameters:

- $S$ , the length of the continuous berth
- $T$ , the length of the planning horizon
- $n$ , the number of vessels,  $n = |V|$
- $p_i$ , the processing time for Vessel  $i$ ,  $i \in V$
- $s_i$ , the size of Vessel  $i$ ,  $i \in V$
- $a_i$ , the arrival time of Vessel  $i$ ,  $i \in V$
- $w_i$ , the weight assigned for Vessel  $i$ ,  $i \in V$

## Decision Variables:

- $u_i$ , the mooring time of Vessel  $i$ ,  $i \in V$
- $v_i$ , the starting berth position occupied by Vessel  $i$ ,  $i \in V$
- $c_i$ , the departure time of Vessel  $i$ ,  $i \in V$
- $x_{ij} \in \{0, 1\}$ , 1 if and only if Vessel  $i$  is completely on the left of Vessel  $j$  in the Time-space Diagram
- $y_{ij} \in \{0, 1\}$ , 1 if and only if Vessel  $i$  is completely below Vessel  $j$  in the Time-space Diagram

## Berth allocation problem

$$\min \sum_{i \in V} w_i (c_i - a_i)$$

s.t.

$$u_j - u_i - p_i - (x_{ij} - 1) \cdot T \geq 0, \quad \forall i, j \in V, i \neq j$$

$$v_j - v_i - s_i - (y_{ij} - 1) \cdot S \geq 0, \quad \forall i, j \in V, i \neq j$$

$$x_{ij} + x_{ji} + y_{ij} + y_{ji} \geq 1, \quad \forall i, j \in V, i \neq j$$

$$x_{ij} + x_{ji} \leq 1, \quad \forall i, j \in V, i \neq j$$

$$y_{ij} + y_{ji} \leq 1, \quad \forall i, j \in V, i \neq j$$

$$p_i + u_i = c_i, \quad \forall i \in V$$

$$a_i \leq u_i \leq (T - p_i), 0 \leq v_i \leq (S - s_i), u_i, v_i \in \mathbb{R}^+ \quad \forall i \in V$$

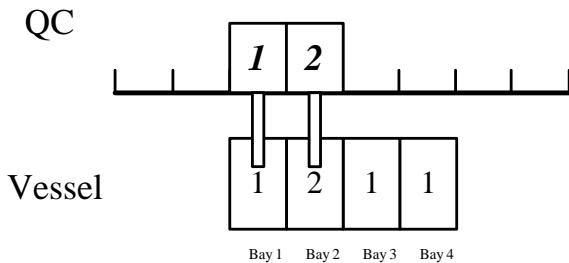
$$x_{ij} \in \{0, 1\}, y_{ij} \in \{0, 1\}, \quad \forall i, j \in V, i \neq j$$

# Quay crane scheduling problem

An illustrative example:

**QC 1:** 1, 3; **QC 2:** 2, 4.

$T=0$

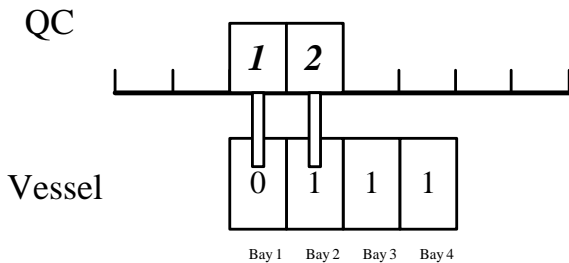


# Quay crane scheduling problem

An illustrative example:

**QC 1:** 1, 3; **QC 2:** 2, 4.

$T=1$

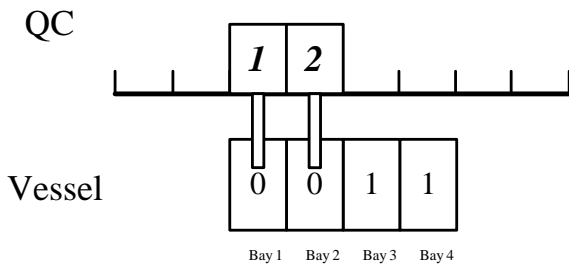


# Quay crane scheduling problem

An illustrative example:

**QC 1:** 1, 3; **QC 2:** 2, 4.

$T=2$

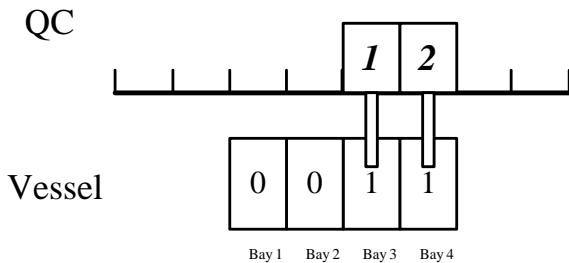


# Quay crane scheduling problem

An illustrative example:

**QC 1:** 1, 3; **QC 2:** 2, 4.

$T=2$

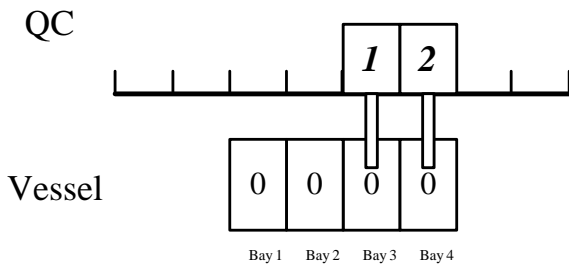


# Quay crane scheduling problem

An illustrative example:

**QC 1:** 1, 3; **QC 2:** 2, 4.

$T=3$





# Quay crane scheduling

## Parameters:

- $i, j$ : the index for ship bay
- $k, l$ : the index for QC;
- $m$ : the number of QCs;
- $n$ : the number of bays;
- $p_i$ : the workload of Bay  $i$  ( $1 \leq i \leq n$ );
- $M$ : a sufficiently large positive constant number.

## Decision variables:

- $C_{\max}$ : the makespan for the berthed vessel;
- $C_i$ : the completion time of Bay  $i$  ( $1 \leq i \leq n$ );
- $X_{ik}$ : 1, if Bay  $i$  is handled by QC  $k$ ; 0, otherwise ( $1 \leq i \leq n$ );
- $Y_{ij}$ : 1, if Bay  $i$  completes no later than Bay  $j$  starts; 0, otherwise ( $1 \leq i \leq n$ ).

# Quay crane scheduling problem

$$\min \quad C_{\max}$$

*s.t.*

$$C_{\max} \geq C_i, \quad \forall 1 \leq i \leq n$$

$$C_i - p_i \geq 0 \quad \forall 1 \leq i \leq n$$

$$\sum_{k=1}^m X_{ik} = 1 \quad \forall 1 \leq i \leq n$$

$$C_i - (C_j - p_j) + MY_{ij} \geq 0 \quad \forall 1 \leq i, j \leq n$$

$$(C_j - p_j) + M(1 - Y_{ij}) - C_i \geq 0 \quad \forall 1 \leq i, j \leq n$$

$$M(Y_{ij} + Y_{ji}) \geq \sum_{k=1}^m kX_{ik} - \sum_{l=1}^m lX_{jl} + 1 \quad \forall 1 \leq i < j \leq n$$

$$X_{ik}, Y_{ij} \in \{0, 1\} \quad \forall 1 \leq i, j \leq n, \forall 1 \leq k \leq m$$

$$C_{\max}, C_i \in \mathbb{R}^+ \quad \forall 1 \leq i \leq n$$